



X12 Implementation Guideline - USS Outside Processing

Product Transfer

Example 867-1, Reapplication / Mill Source

Can be used to reapply:

USS Mill Order

USS Mill Order Item

USS Plant

Customer Part Number

Customer PO Number

Only new Mill order, Item, Plant, etc is specified. Previous information not conveyed

X12 867 Format

HEADER AREA

Transaction Set Header

ST*867*0001

Transaction Set Identifier Code (143)

ST01 867 X12 Product Transfer & Resale

Transaction Set Control Number (329)

ST02 0001

Beginning Segment for Transfer and Resale

BPT*00*00001*20000119*01

Transaction Purpose Code (353)

BPT01 00 Original

Reference Number (127)

BPT02 00001 Reference Number

Date (373)

BPT03 20000119 Transaction Create Date

Report Type Code (755)

BPT04 01 Product Transfer

Name

N1*MF**1* 005444062

Entity Identifier Code (98)

N101 MF Steel Producer

Identification Code Qualifier (66)

N103 1 DUNs Number

Identification Code (67)

N104 005444062 US Steel Gary Works

Name

N1*OU**1*147757470

Entity Identifier Code (98)

N101 OU Outside Processor

Identification Code Qualifier (66)

N103 1 DUNs Number

Identification Code (67)

N104 147757470

DETAIL AREA

Product Transfer and Resale Detail

PTD*RA

Product Transfer Type Code (521)

PTD01 RA Reapplication of Order



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Reference Numbers

REF*PO*Q954200326A

Reference Number Qualifier (128)

REF01 PO Customer Order Number Also could have 'BV' Customer Order Item
Number, 'RE' Customer Release number

Reference Number (127)

REF02 Q954200326A

Reference Numbers

REF*PM*04674776

Reference Number Qualifier (128)

REF01 PM Customer PO Number Also could have 'QP' Substitute Part Number -
Bar Code Tag **Reference Number (127)**

REF02 04674776

Name

N1*MA92*93111**

Entity Identifier Code (98)

N101 MA Ultimate Customer

Identification Code Qualifier (66)

N103 92 Customer Assigned

Identification Code (67)

N104 93111

Quantity

QTY*01*1

Quantity Qualifier (673)

QTY01 01

Quantity (380)

QTY02 1



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Item Detail Identification

```
LIN**VO*UET00340*VN*01*HN*W08114*SN*GW209584020
  Product/Service ID Qualifier (235)
  LIN02  VO          Order Number - Intended Ship  USS Mill Order #
  Product/Service ID (234)
  LIN03  UET00340
  Product/Service ID Qualifier (235)
  LIN04  VN          Order Item Number - Intended Ship USS Mill Order Item #
  Product/Service ID (234)
  LIN05  01
  Product/Service ID Qualifier (235)
  LIN06  HN          Heat Number
  Product/Service ID (234)
  LIN07  W08114
  Product/Service ID Qualifier (235)
  LIN08  SN          Material Identification - USS
  Product/Service ID (234)
  LIN09  GW209584020
```

Product/Item Identification

```
PID*S*AT*ST*K***75
  Item Description Type (349)
  PID01  S
  Product/Process Characteristic Code (750)
  PID02  AT          Process Action Taken
  Agency Qualifier Code (559)
  PID03  ST          Steel Code tables
  Production Description Code (751)
  PID04  K          All Table 75 SP to OP codes valid
  Source Subqualifier (822)
  PID07  75          Steel Table 75
```

Product/Item Identification

```
PID*S*MAC*ST*01***67
  Item Description Type (349)
  PID01  S
  Product/Process Characteristic Code (750)
  PID02  MAC        Material Classification
  Agency Qualifier Code (559)
  PID03  ST          Steel Code tables
  Production Description Code (751)
  PID04  01         Prime
  Source Subqualifier (822)
  PID07  67         Steel Table 67
```



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Reference Numbers

REF*SE*292642-01
Reference Number Qualifier (128)
REF01 SE OP Material Identity
Reference Number (127)
REF02 292642-01

Date/Time Reference

DTM*007*20000119*
Date/Time Qualifier (374)
DTM01 007 Effective
Date (373)
DTM02 20000119

Summary Area

Transaction Totals

CTT*1
Number of Line Items (354)
CTT01 1

Transaction Set Trailer

SE*20*0001
Number of Included Segments (96)
SE01 17 Total number of segments in the transaction
including the ST and SE segments
Transaction Set Control Number (329)
SE02 0001 Transaction Set Control Number. Same as ST02
in the Transaction Set Header segment.